

**Work Order ID 85105**

Friday, June 01, 2012 4:04:32 PM

**\*85105\***

Page 1

Item ID: PB67-43001-21

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: PB67-43001-21

Start Date: 6/1/2012 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 6/29/2012 Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Approvals: Process Plan: *mf*Date: *12-06-12* Tooling:

Date:

Run Start **\*NR1\***

QC:

Date: SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

B67-43001-21

Rev C

100

0.00

**\*100\***

Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per dwg PB67-43001

*2 0**Ac  
12-06-20*

110

QC5- Inspect part completeness to step on W/O

0.00

**\*110\***

QC

Memo

0.00

Quality Control

*8/7/12**(R)*

120

Identify as per dwg & Stock Location: *431*

0.00

**\*120\***

Packaging

Memo

0.00

Packaging

*P/4/120*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 85105**

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Page 2

Item ID: PB67-43001-21

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: PB67-43001-21

Stop **\*NS2\***

Start Date: 6/1/2012 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 6/29/2012 Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Approvals: Process Plan: Date:

Tooling: Date:

Run Start **\*NR1\***

QC: Date:

SPC (Y/N): Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursTool ID Tool # Plan  
Code Accept Reject Reject Insp.  
Qty Qty Number Stamp

130

QC21- Final Inspection - Work Order Release

0.00


**\*130\***

QC

Memo

0.00

Quality Control

12/6/21 

p12-06-20

W/O:		WORK ORDER CHANGES					
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# Picklist Print

Friday, June 01, 2012 4:04:32 PM

Page 1  
2

Work Order ID: 85105

Parent Item: PB67-43001-21

Parent Item Name: PB67-43001-21

Start Date: 6/1/2012

Required Date: 6/29/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 08-07-25 new issue DD verified by:ec IPP Rev B 10.09.28 per rev C  
dwg EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS27039-1-10 Screw		Purchased	No			100	Each	126.0000	10	20		12.06.18	

Location	Loc Qty	Loc Code
GA	100	
120449	100	
ST291	26	
120120	26	

\* NAS1149D0316J  
Washer  
AN960 DIODE  
NAS1149D0363J  
Washer

Purchased	No	100	Each	0.0000	10	20	12.06.18
Purchased	No	100	Each	2,183.0000	12	24	12.06.18

Location	Loc Qty	Loc Code
ST298	2183	
117601	61	
118077	1	
118612	18	
119537	33	
120142	13	
120308	17	
120644	86	
121243	494	
121524	1460	

PB67-43001-173  
Cover Plate

Manufactured	No	100	Each	11.0000	1	2	12.06.18
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Location	Loc Qty	Loc Code
ST443A	11	
53337	11	

PB67-43001-75  
Upper Blade Support Ass'y

Manufactured	No	100	Each	0.0000	1	2	12.06.19
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B85116 = 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

Friday, June 01, 2012 4:04:32 PM

Page 2

Work Order ID: 85105

Parent Item: PB67-43001-21

Parent Item Name: PB67-43001-21

Start Date: 6/1/2012

Required Date: 6/29/2012

Start Qty: 2.00

Required Qty: 2.00

PB67-43001-85

Manufactured No

100 Each 3.0000

1

2

PB67-43001-85

*Handwritten:* 12.06.19

Location

Loc Qty

Loc Code

ST444

3

53241

3

2

Friday, June 01, 2012 4:04:32 PM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

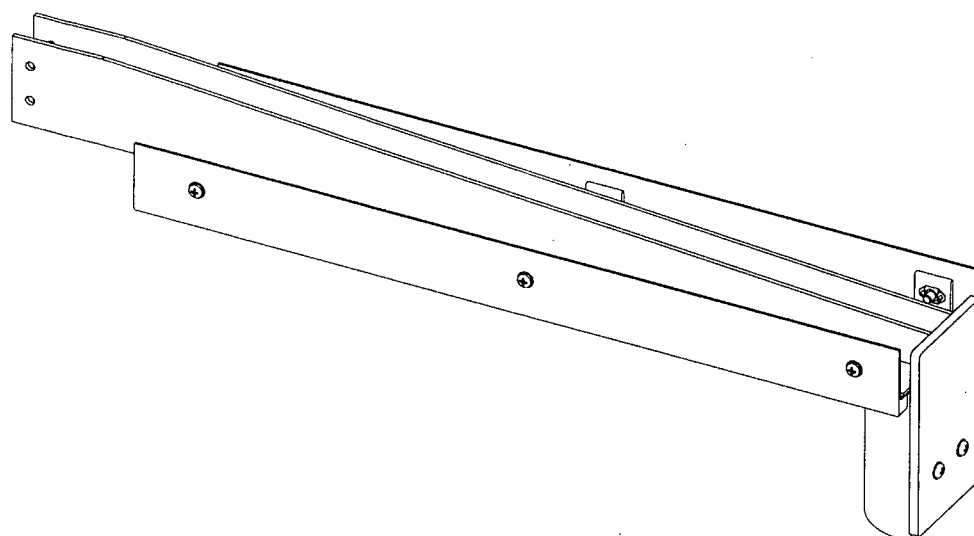
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8 7 6 5 4 3 2 1

ITEM	QTY -21	P/N	DESCRIPTION
1	X	B67-43001-21	UPPER BLADE SUPPORT AND COVER ASSY
3	1	B67-43001-75	LOWER BLADE SUPPORT ASSY
4	1	B67-43001-85	LONG D-PAD ASSY
5	1	B67-43001-173	COVER PLATE
7	10	MS27039-1-10	SCREW
8	10	NAS1149D0316J	WASHER
9	12	NAS1149D0363J	WASHER



**B67-43001-21 UPPER BLADE SUPPORT AND COVER ASSY**

#8705

**RELEASED**  
R 2010-09-16  
MD

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 10 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.07.28
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AS	DRAWING NO. B67-43001-21	REV. C	
CHECKED	AS	SHEET 1 OF 2		
MFG. APPR.	AS	TITLE	SCALE	
APPROVED	AS	UPPER BLADE SUPPORT AND COVER ASSY NTS		
DE APPR.	N/A			
DATE	09.07.28		<small>COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8 7 6 5 4 3 2 1

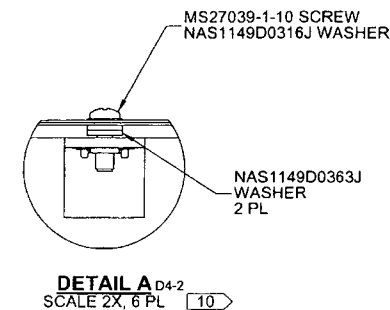
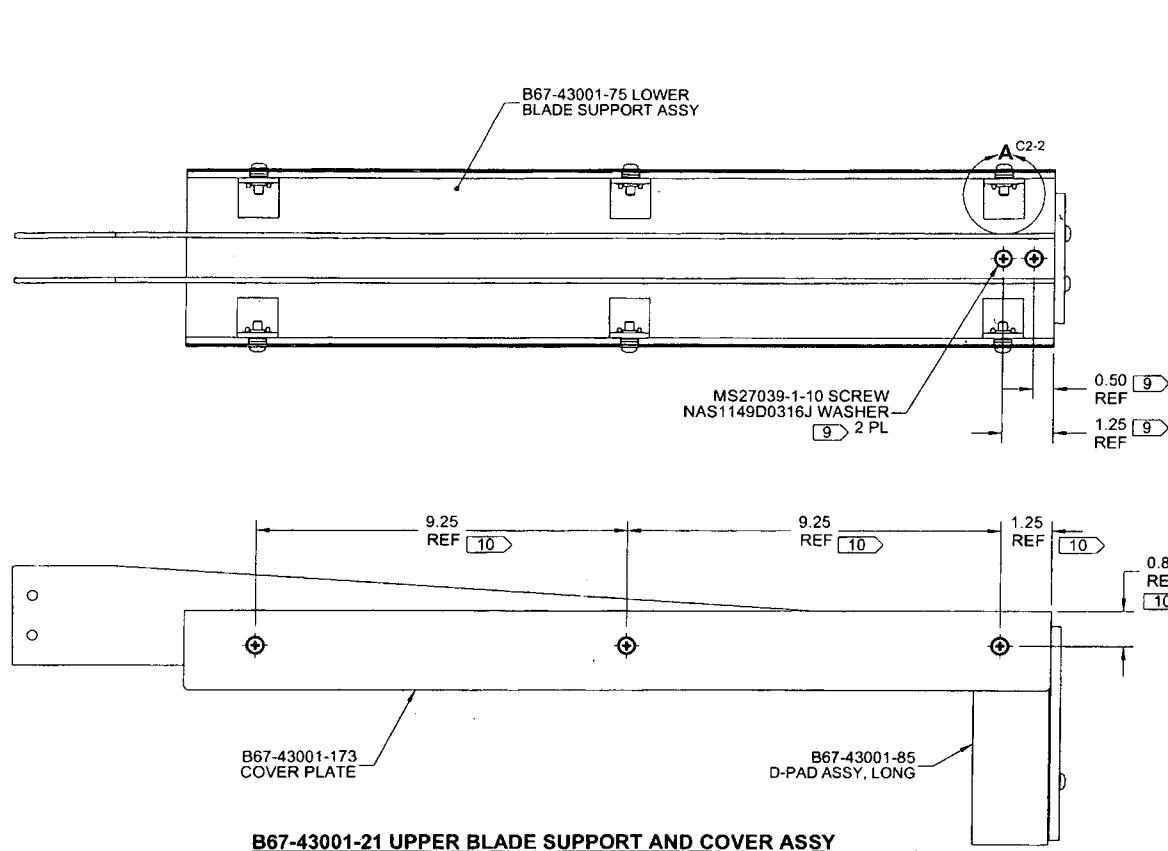
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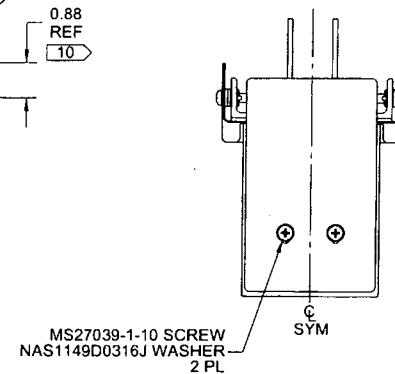
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85705



RELEASED  
2010-09-16

# NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 7.49 lbs
- 8) WELDING: PER DART QSI 004
- 9) MATCH DRILL  $\varnothing 0.250$  THRU B67-43001-173 WITH HOLE PATTERN OF B67-43001-75
- 10) MATCH DRILL  $\varnothing 0.250$  THRU B67-43001-173 WITH HOLES IN ANGLE BRACKETS ON B67-43001-75

DESIGN	R/W	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO.	REV. C
MFG. APPR.		B67-43001-21	SHEET 2 OF 2
APPROVED	AW	TITLE	SCALE
DE APPR.	N/A	UPPER BLADE SUPPORT AND COVER ASSY	NTS
DATE	09.07.28	COPYRIGHT © 1995 BY DART AEROSPACE LTD	
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